



Surface Finish															ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																	GROUP No:—	WEIGHT	
																	Block	Wt.Kgs	
			DESCRIPTION												Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar	B01C-825-M Block cylinder												01					
Checked	Prabhakar																		
Approved	19/09/21													Drawing NO					
Date	19/09/21																		
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1				
		Sheet No:																	
		1/1																	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°